



ZB Grade Ultra Low Sulfur Biodiesel Fuel Blend Stock Specifications

Product Property	Test Method ^{2/}	Origin	
		Minimum	Maximum
Density, g/mL	D4052		Report
Filtration, Seconds	D7501		125
Alcohol Control (must meet one of the following)			
Flash Point, °C	D93	130	
Methanol content, wt%	EN14110		0.2
Cloud Point, °F, max	D2500		
Summer (May 1 st – August 31 st)			46
Winter (September 1 st – April 30 th)	Central System ^{4/}		36
Carbon Residue on 100% Sample, wt %	D4530		0.050
Sulfur, ppm (mg/kg)	D5453		15
Stability ^{3/}			
Rancimat, (hrs.)	EN15751	6	
Copper Corrosion	D130		1
Cetane Number	D613	47	
Distillation			
Atmospheric equivalent temperature 90% recovered, °F or Simulated Distillation, (Modified)	D116 or D2887		680
Viscosity at 104 °F, cSt	D445	1.9	6.0
Sulfated Ash, wt %	D874		0.020
Free Glycerin, wt %	D6584		0.020
Monoglyceride, wt%	D6584		0.400
Total Glycerin, wt %	D6584		0.240
Acid Number, mg KOH/g	D664		0.50
Haze Rating @ 60 °F	D4176		2
Phosphorus content, wt%	D4951		0.001
Water & Sediment, vol%	D2709		0.050
Total Water, ppm	D6304		500
Delivery Temperature	MMP	+50	
Calcium and Magnesium, combined, ppm (mg/g)	EN14538		5
Sodium & Potassium combined, ppm (mg/g)	EN14538		5
Workmanship ^{1/}	MMP		



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- 1/ **Workmanship:** At the time of acceptance, the finished fuel shall be visually free from undissolved water, sediment, or suspended matter and shall be clear and bright.
- 2/ Alternative methods found in ASTM D6751 are accepted
- 3/ **Additives:**
 - BioExtend 30
 - Eastman - Tenox 21
 - Kemin BF 320
 - NALCO EC 5609A
- 4/ **Locations:** Include Aurora, Des Moines, Mason City, Marshall, Mankato, Rochester, Minneapolis, Wrenshall, Alexandria, Fargo, Grand Forks